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Patentanmeldung Nr. Patent application No. Demande de brevet n°

03425218.9

Der Präsident des Europäischen Patentamts;
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For the President of the European Patent Office

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Anmeldung Nr:
Application no.: 03425218.9
Demande no:

Anmeldetag:
Date of filing: 07.04.03
Date de dépôt:

Anmelder/Applicant(s)/Demandeur(s):

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Bezeichnung der Erfindung/Title of the invention/Titre de l'invention:
(Falls die Bezeichnung der Erfindung nicht angegeben ist, siehe Beschreibung.
If no title is shown please refer to the description.
Si aucun titre n'est indiqué se référer à la description.)

Method of generating a switching sequence for an unary array of conducting
branches and a relative thermometrically decoded digital-to-analog converter

In Anspruch genommene Priorität(en) / Priority(ies) claimed / Priorité(s)
revendiquée(s)
Staat/Tag/Aktenzeichen/State/Date/File no./Pays/Date/Numéro de dépôt:

Internationale Patentklassifikation/International Patent Classification/
Classification internationale des brevets:

H03M1/00

Am Anmeldetag benannte Vertragsstaaten/Contracting states designated at date of
filing/Etats contractants désignées lors du dépôt:

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IT LU MC NL
PT RO SE SI SK TR LI

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FIELD OF THE INVENTION

The present invention relates to digital-analog converters and in particular to a method of generating a switching sequence for an unary array of conducting branches and a relative thermometrically decoded digital-to-analog converter
5 having a desired integral non-linearity (briefly INL) error function.

BACKGROUND OF THE INVENTION

Digital-analog (D/A) converters are widely used in many applications, such as wireless communications, signal reconstruction, waveforms generation etc.. Basically, a D/A converter may be realized with an array of conducting branches
10 that generate binary weighted constant currents (binary array) and/or identical currents (unary array). These conducting branches may include capacitors or current generators, selectable by respective switches for delivering current toward a summing line or toward ground.

For sake of simplicity, let us refer to a D/A converter, the conducting branches of
15 which are realized with current generators, though what will be said will hold, *mutatis mutandis*, also for conducting branches realized with switched capacitors.

The conducting branches of a binary array are selected by respective bits of an input bit string, while the conducting branches of an unary array are selected according to a fixed switching sequence for making the unary array generate a
20 total current corresponding to the input digital value.

For better comprehending the field of utility of this invention, let us refer to the so-called segmented converters, which generally have a binary weighted array of conducting branches, selected by the least significant bits of an input digital string, and an unary array that delivers a current corresponding to the digital value
25 represented by the most significant bits, that is according to a so-called thermometer or thermometric decoding.

A sample unary array is depicted in Figure 1. As may be noticed, the current generators are selected according to a certain switching sequence and the output

current I_{out} corresponds to the sum of the currents circulating in the selected branches. Optionally, there may be a "dummy" area in the unary array, which may be used for realizing biasing circuits. In segmented digital-to-analog converters, the "dummy" area may be used for realizing a binary array.

- 5 When the digital input value to be converted by the unary array represents a certain number n , the current generators of the unary array from 1 to n are switched on, thus generating an output current I_{out} proportional to the digital input number n .

- 10 Ideally, a D/A converter should generate an output signal that varies linearly with the input bit string, which would happen if all the conducting branches were identical. Unfortunately, mismatches between conducting branches due to inaccuracies of the fabrication process (process spread), make the current delivered by each branch not exactly equal to the design value, but affected by an error that may depend on the position of the conducting branch on the silicon
15 substrate.

In general, unary arrays are affected by a differential non-linearity (DNL) error and by an integral non-linearity (INL) error.

- 20 Indicating with \bar{I} the average current delivered by the branches of an unary array and with I_j the current delivered by the j -th branch of the array in the switching sequence,

$$I_j = \bar{I} \cdot (1 + \varepsilon_j)$$

wherein ε_j is the relative deviation of the current I_j from the average current \bar{I} .

In an unary array not having a dummy area, the DNL error of the k -th branch in the switching sequence is

25

$$DNL(k) = \varepsilon_k$$

which represents a non-uniform deviation in the ideal current step amplitude between adjacent bit strings.

The INL error function is defined as

$$INL(k) = \sum_{j=1}^k \varepsilon_j$$

- 5 and gives the deviation of the real analog output signal from its ideal value as a percentage of the average current \bar{I} for any value "k" of the switching sequence.

The absolute INL error of a switching sequence is the maximum absolute value of the relative INL error function.

- 10 An introduction on the INL and DNL errors of an unary array of a D/A thermometrically decoded converter is carried out in the article by Y. Cong and R. L. Geiger "Switching Sequence Optimization for Gradient Error Compensation in Thermometer-Decoded DAC Arrays", *IEEE Trans. on circuits and systems - II: analog and digital signal processing*, Vol. 47, No. 7, pages 585-595, July 2000.

- 15 The DNL error of a branch can be reduced only by reducing the process spread and is independent from the switching sequence. By contrast, the INL error function strongly depends on the switching sequence, as it may be easily inferred from the following example.

- 20 Two possible switching sequences of a mono-dimensional unary array having eight conducting branches are shown in Table 1. The conducting branch are affected by the indicated DNL errors (ε). The absolute values of the underlined numbers are the absolute INL errors of the switching sequences.

- 25 As may be noticed, the INL error function of the sequential switching sequence shows a maximum deviation of the analog output from its ideal value in the middle of the sequence. This situation is inconvenient, because the digital values input to a D/A converter are more likely in the middle of the range of conversion, rather than at the two ends thereof. Therefore, it is more convenient to switch the

mono-dimensional array of conducting branches of Table 1 according to a symmetrical sequence than according to a sequential sequence. Moreover, the absolute INL error for the symmetrical sequence is 7, while for the sequential sequence is 16.

5 In this very simple case, it is possible to determine by successive trials the switching sequence with the smallest absolute INL error, but for two-dimensional unary arrays of about a thousand of conducting branches the number of combinations is too large for determining a switching sequence with the desired INL error function by trials.

10 Many different methods of determining a switching sequence of a two-dimensional unary array of conducting branches and a relative D/A converter have been proposed.

The patent US 6,118,398 by G.J. Fisher et al. discloses a digital-analog converter having an unary array of current sources that are selected according to a sequence
15 that ensures a relatively small absolute integral non-linearity error. The suggested switching sequence is substantially a mixed symmetrical sequence, in which the current sources that are in the middle of the array have median positions in the switching sequence, while current sources that are in borderline regions of the array are at the beginning or at the end of the sequence.

20 The patent US 5,057,838 by K. Tsuji et al. discloses a D/A converter having a plurality of conducting branches of a two-dimensional array, wherein the switching sequence is determined in order to make the center of the current contributions delivered by the conducting branches of the array coincide with the center of the array.

25 The document "A 14-bit Intrinsic Accuracy Q2 Random Walk CMOS DAC" by Van der Plas, Steyaert et al., JSCC 12 Dec '99, discloses a method of determining the switching sequence of the switches of a D/A converter organized in matrix form, exploiting the so-called "Q² random walk" algorithm.

The document "Switching Sequence Optimization for Gradient Error Compensation in Thermometer-Decoded DAC Arrays", by Cong, Geiger, JSSC 7 Jul '00, discloses an algorithm to find the so-called "INL bounded" switching sequence for an unary array of branches organized in matrix form.

- 5 Unfortunately, the absolute INL errors of the D/A converters realized with the above techniques remain relatively large.

OBJECT AND SUMMARY OF THE INVENTION

As it will be more clearly described hereinafter, the array of conducting branches is affected by an error whose spatial distribution has an anti-symmetrical linear component, a quadratic symmetrical component, components of higher orders and
10 a random component. The known thermometrically decoded converters are affected by quite large INL errors because the switching sequence of their unary array of conducting branches is not determined in a way that would optimally compensate the quadratic component of the error distribution.

- 15 The objective of the method of this invention is to determine switching sequences of two-dimensional unary arrays of conducting branches of thermometrically decoded D/A converters, in a way that will ensure that the relative INL error function be contained between pre-established symmetrical upper and lower bound functions. These functions may be constant, such to ensure an absolute INL
20 error smaller than a pre-established value, or approaching zero in correspondence of mid way values of the switching sequence from a certain maximum value in correspondence of the two ends of the range of conversion. This last solution is preferable when the D/A converter is likely to work almost constantly about the middle of its range of conversion.

- 25 When these upper and lower bound functions are constant, the obtained switching sequence compensates both the linear and the quadratic component of the error distribution and therefore is affected by a very small absolute INL error, which depends essentially on the random component of the error distribution.

The method of this invention may be easily implemented by a computer program and allows the realization of thermometrically decoded D/A converters affected by a known limited INL error function.

The invention is more precisely defined in the annexed claims.

5 BRIEF DESCRIPTION OF THE DRAWINGS

The advantages of this invention will become more evident through a detailed description referring to the attached drawings, wherein:

- Figure 1** illustrates a sample 16x16 unary array;
Table 1 compares the INL error functions of two switching sequences for a
10 mono-dimensional array;
Figure 2 shows a sample joint error distribution;
Figure 3 shows how to build a switching sequence according to the method of this invention;
Figure 4 shows a flow chart of a preferred embodiment of the method of this
15 invention;
Figure 5 depicts a switching sequence determined by using the method of this invention for a 16x16 unary array;
Figure 6 depicts a sequential switching sequence for a 16x16 unary array;
Figure 7 depicts a symmetrical switching sequence for a 16x16 unary array;
20 **Figure 8** depicts a switching sequence for a 16x16 unary array of the 12-bit thermometrically decoded D/A converter embedded in the commercial devices MTC-xx154, MTC-xx174 and MTC-xx454 of Alcatel Microelectronics;
Figure 9 depicts a switching sequence for a 16x16 unary array determined with a Q^2 random walk algorithm;
25 **Figure 10** depicts an "INL bounded" switching sequence for a 16x16 unary array;
Figure 11 depicts a random switching sequence for a 16x16 unary array;
Figure 12 depicts an anti-symmetrical switching sequence in respect to the center of a 16x16 unary array;
Figure 13 depicts an improved anti-symmetrical switching sequence in respect to

the center of a 16x16 unary array;

Figures 14 and 15 compare the INL error functions of the switching sequences of Figures from 5 to 13 in function of the direction θ of the linear error distribution;

Tables 2 and 3 compare the maximum values of the absolute INL errors of many switching sequences obtained with known methods and the method of the invention for different values of the linear g_l and quadratic g_q coefficients;

Figure 16 depicts the switching sequence of an unary array of 1024 conducting branches of a 14-bit D/A converter of this invention, ten of which are thermometrically decoded.

DESCRIPTION OF AN EMBODIMENT OF THE INVENTION

Before illustrating the method of this invention, it is necessary to make some mathematical considerations.

As stated hereinbefore, the conducting branches of an array are affected by an error, which in electronic equipments may be due to thermal and/or mechanical phenomena, doping differences, and other process spread mechanisms of inaccuracy, distributed according to an error distribution function over the array.

In general, for a two-dimensional disposition of conducting branches, the relative error distribution $\varepsilon(x, y)$ may be approximated by a Taylor series expansion:

$$\varepsilon(x, y) = a_0 + a_{11}x + a_{12}y + a_{21}x^2 + a_{22}y^2 + a_{23}xy + \dots$$

Truncating this series at the second order, neglecting the term $a_{23}xy$ and supposing that $a_{21}=a_{22}$, the linear $\varepsilon_l(x, y)$, quadratic $\varepsilon_q(x, y)$ and joint $\varepsilon_j(x, y)$ error distribution functions are, respectively,

$$\varepsilon_l(x, y) = g_l \cdot (\cos\theta \cdot x + \sin\theta \cdot y); \quad \varepsilon_q(x, y) = g_q \cdot (x^2 + y^2) - a_0;$$

$$\varepsilon_j(x, y) = \varepsilon_l(x, y) + \varepsilon_q(x, y)$$

wherein θ is the angle of the linear error gradient, g_l is the slope, g_q is a quadratic

coefficient and a_0 is an offset value. This joint error distribution, represented in Figure 2, has proven to be a good approximation of real error distribution functions of unary arrays. The difference between the real error distribution and the joint error distribution is due to the components of higher order thereof and to a random error component.

In order to compensate errors due to the linear component of the error distribution, according to the method of the invention each pair of consecutive odd $(2n-1)$ and even $(2n)$ component of the switching sequence must be symmetrical in respect to the "center of gravity" of the two-dimensional array. In fact

$$\varepsilon_i(x, y) = -\varepsilon_i(-x, -y)$$

and thus, if pairs of consecutive branches $\{a, b\}$ and $\{g, h\}$ are disposed as depicted in Figure 3, the linear component of the error introduced by each pair is null.

Being $\overline{\varepsilon_q}$ the continuous component of the quadratic error distribution over the area of the array of branches, that is the mean value thereof, the quadratic error distribution is also given by

$$\varepsilon_q(x, y) = \overline{\varepsilon_q} + \varepsilon_q^{AC}(x, y)$$

wherein $\varepsilon_q^{AC}(x, y)$ is the alternate component of the quadratic error.

The offset term $\overline{\varepsilon_q}$ does not contribute to the INL error because it causes only an offset error in the slope of the transfer function of the D/A converter. On the contrary, the alternate component has positive and negative values that make the transfer function nonlinear, thus originating the INL error.

Therefore it is clear that, in order to have a switching sequence with a desired (small) INL error function, it is necessary to compensate the alternate component of the quadratic error distribution.

According to an essential embodiment of the method of the invention, the first step consists in defining an upper bound function and a lower bound function, symmetrical to each other, of the INL error function of the switching sequence to be generated. Then the error distribution function over the array is evaluated, in order to calculate the error associated to each pair of symmetrical branches. As
5 stated before, each pair of successive branches must be symmetrical in respect to the center of gravity in order to compensate the component of the INL due to the linear error distribution.

These bound functions define the range of variation of the INL error and they may
10 be constant, if the absolute INL error must be minimized.

The appropriate switching sequence is built by choosing a first pair of branches (1, 2) starting from any branch of the array and performing iteratively the following steps:

- 15 - calculating a corresponding value of the INL error function of the switching sequence being built,
- choosing as the successive pair, the pair of conducting branches that maximizes or minimizes the next value of the INL error function of the switching sequence though remaining comprised between the corresponding values of the upper bound and lower bound functions,
- 20 - if all other pairs do not meet the preceding conditions, then repeating the steps restarting from the first by choosing every time a different first pair of branches, and if the conditions cannot yet be met, changing at least one of the bound functions and restarting from the first step.

Finally, when the determination of the appropriate switching sequence has been
25 completed, it is output.

Preferably, the above described method is repeated for all possible first pairs of conducting branches, thus generating a set of switching sequences affected by an INL error function comprised between the same bound functions. The optimal switching sequence is chosen from this set according to a pre-established

criterion.

Optionally, the bound functions may be closer to zero in correspondence of mid way values of the range of the converter compared to their value in correspondence of the two ends of the range of the converter.

- 5 A preferred embodiment of the method of this invention is described by the flow chart of Figure 4. In this case the symmetrical bound functions are constant and this constant value is half the maximum absolute value of the DNL error of the array.

10 An example of a 16x16 matrix describing a switching sequence determined according to the method of the invention illustrated in Figure 4 and for $g_i = g_q = 0.5$ is depicted in Figure 5. As may be noticed, the switching sequence has been determined by selecting every even conducting branch (2, 4, 6 ...) symmetrical to the preceding odd branch (1, 3, 5 ...) in respect to the center of the array.

15 Preferably, but not necessarily, the map of the switching sequence will be anti-symmetrical in respect to an axis of symmetry of the array, that means that the last branch of the sequence is symmetrical to the first branch in respect to that axis of symmetry, and so forth for the other branches. For example, the positions of the branches 256, 255, 254 etc. of the switching sequence of Figure 5 are symmetrical to the positions of the branches 1, 2, 3 etc. in respect to the horizontal axis of
20 symmetry of the array.

For comparison purposes, eight other matrices obtained with different algorithms are depicted in Figures from 6 to 13.

The resulting absolute INL error values in function of the angle θ of the gradient of the linear error are compared in Figures 14 and 15 for $g_i = g_q = 0.5$. The values
25 have been calculated after having normalized to 1 the maximum value of the linear or quadratic errors. As may be noticed, the absolute INL error of the switching sequence of Figure 5 is always smaller than that of the other sequences.

Moreover, differently from the switching sequences of Figures from 6 to 13 obtained by using the known methods, the absolute INL error of the switching sequence of Figure 5 is substantially independent from the angle θ . This is very important because it ensures that the method of the invention is not tied to a particular shape of the error distribution, as the method disclosed in the
5 aforementioned paper by Y. Cong and R. L. Geiger.

Table 2 compares many switching sequence, indicating the maximum value of the absolute INL error for each of them. The references [1] and [2] indicate that the switching sequence is obtained using the method described in the mentioned
10 paper by G. A. Van der Plas et al. and by Y. Cong and R. L. Geiger, respectively.

As may be noticed, the switching sequence of Figure 5 is the best one. This result is confirmed even using different values of g_l and g_q , as shown in Table 3. Even if these parameters undergo sensible variations, the maximum absolute INL error of the switching sequence obtained with the present method is substantially
15 independent from them. This extraordinary result confirms that the method of this invention effectively compensates both the linear and the quadratic component of the error distribution.

The method of this invention may be applied whichever the shape of the array of conducting branches is, not only to two-dimensional square arrays.

20 A switching sequence generated according to the preferred embodiment of the method illustrated in Figure 4 for a substantially oval unary array of conducting branches of a 14-bit D/A converter of the invention, ten of which are thermometrically decoded, is depicted in Figure 16. As may be noticed, the switching sequence is anti-symmetrical in respect to the vertical axis of symmetry.
25 The ten most significant bits of the input bit string of the D/A converter of the invention are thermometrically decoded, while the four least significant bits select as many conducting branches of a binary scaled array.

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CLAIMS

1. A method of generating a switching sequence for an unary array of conducting branches of a thermometrically decoded digital-to-analog converter, the conducting branches of which are affected by an error distributed over the array according to a certain error distribution function, comprising the steps of:
- 5 preliminary evaluating said error distribution function, fixing an upper bound function and a lower bound function symmetrical to each other of the INL error function associated to the switching sequence, determining the center of gravity of the array and calculating, by said
- 10 preliminarily evaluated error distribution function, error values associated to each pair of conducting branches symmetrical in respect to the center of gravity of the array;
- choosing pairs of successive conducting branches in the switching sequence such that every even conducting branch ($2n$) is substantially
- 15 symmetrical to the preceding odd conducting branch ($2n-1$) in respect to said center of gravity;
- building a switching sequence with an INL error function comprised between said upper bound and lower bound functions by:
- a) starting from a first chosen pair of conducting branches (1, 2) of the
- 20 switching sequence iteratively performing the following steps from b1) to b3) for all other pairs of conducting branches of the array:
- b1) calculating a corresponding value of the INL error function of the switching sequence being built,
- b2) choosing as the successive pair, the pair of conducting branches that
- 25 maximizes or minimizes the next value of the INL error function of the switching sequence though remaining comprised between the corresponding values of said upper bound and lower bound functions,
- b3) if all said other pairs do not meet the conditions of point b2), then repeating the steps from a) to b3) choosing every time a different first
- 30 pair of branches, and if the conditions cannot yet be met, changing at

- least one of said bound functions and restarting from point a);
- c) when all other pairs of conducting branches of the unary array meet the conditions, outputting the resulting switching sequence.
2. The method of claim 1, further comprising the operations of:
- 5 repeating the steps from a) to c) for all possible first pairs of conducting branches using the same bound functions, obtaining a set of switching sequences whose INL error function is comprised between said bound functions;
- choosing the switching sequence of said set that satisfies a pre-established
- 10 criterion.
3. The method of claim 1, wherein said bound functions are constant.
4. The method of claim 3, wherein the value of said upper bound function is half the maximum value of the absolute value of the DNL error affecting the conducting branches of the array.
- 15 5. The method of claim 1, wherein said bound functions are closer to 0 in correspondence of mid way values of said switching sequence than in correspondence of the two ends of a range of conversion.
6. The method of claim 2, wherein said criterion consists in choosing the switching sequence of said set that is affected by the smallest absolute INL error.
- 20 7. The method of claim 2, wherein said criterion consists in choosing the switching sequence of said set that is affected by the smallest absolute DNL error in correspondence of mid way values of the switching sequence.
8. The method of claim 2, wherein said criterion consists in choosing the switching sequence of said set that is affected by the most evenly oscillating INL error function.
- 25 9. The method of claim 1, wherein said pairs of conducting branches are also chosen to make the switching sequence being built anti-symmetrical in

respect to an axis of symmetry of the unary array.

10. A thermometrically decoded digital/analog converter, comprising an unary array of conducting branches selectable by respective switches, characterized in that the switching sequence of said branches is generated by
5 using the method of claim 1.

11. A computer program loadable in an internal memory of a computer, comprising a software code for performing the steps of the method of claim 1 when said program is executed on a computer.

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**"METHOD OF GENERATING A SWITCHING SEQUENCE FOR AN
UNARY ARRAY OF CONDUCTING BRANCHES AND A RELATIVE
THERMOMETRICALLY DECODED DIGITAL-TO-ANALOG
CONVERTER"**

ABSTRACT

5 A method for determining switching sequences of two-dimensional unary arrays
of conducting branches of thermometrically decoded D/A converters, in a way
that will ensure that the relative INL error function be contained between pre-
established symmetrical upper and lower bound functions, has been found. When
10 these upper and lower bound functions are constant, the obtained switching
sequence compensates both the linear and the quadratic component of the error
distribution and therefore is affected by a very small absolute INL error, which
depends essentially on the random component of the error distribution.

This method may be easily implemented by a computer program and allows the
15 realization of thermometrically decoded D/A converters affected by a known
limited INL error function.

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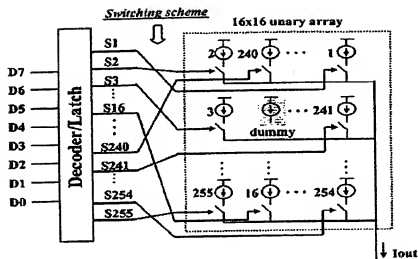
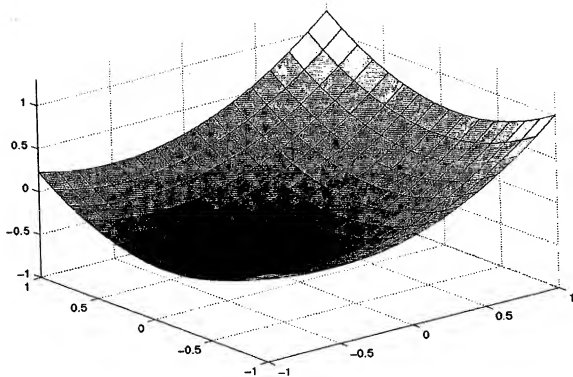


FIG. 1

Switch position .	1	2	3	4	5	6	7	8
ε (%)	-7	-5	-3	-1	1	3	5	7
Sequential sw. seq.	1	2	3	4	5	6	7	8
ε (%)	-7	-5	-3	-1	1	3	5	7
INL (%)	-7	-12	-15	-16	-15	-12	-7	0
Symmetrical sw. seq.	7	5	3	1	2	4	6	8
ε (%)	-1	+1	-3	+3	-5	+5	-7	+7
INL (%)	+1	0	+3	0	+5	0	+7	0

TAB. 1

**FIG. 2**

a			
		g	
	h		
			b

FIG. 3

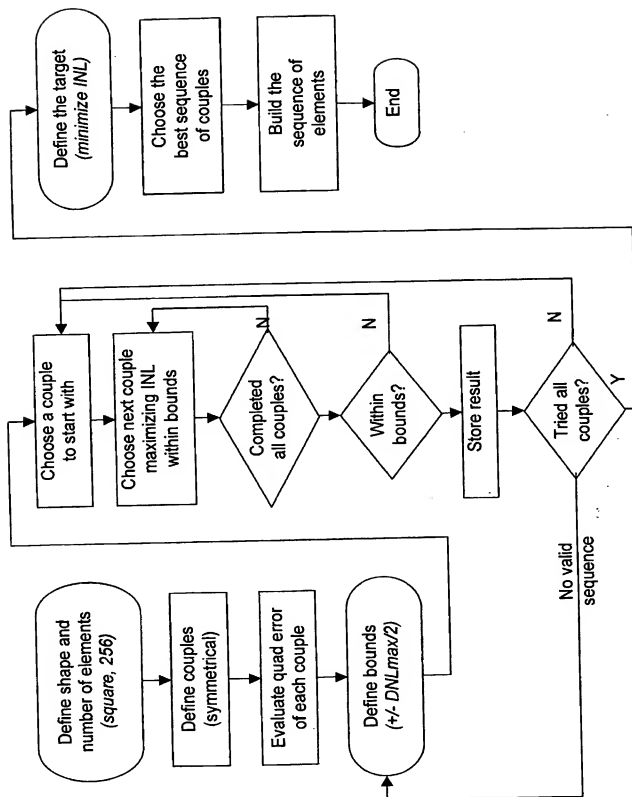


FIG. 4

This work = 14-bit DAC

7	13	25	43	63	1	85	93	95	89	71	67	51	31	19	249
237	37	55	73	99	113	41	47	123	119	117	103	77	59	219	243
225	197	81	107	125	23	5	101	105	29	35	127	109	175	201	231
205	179	147	121	111	11	87	79	83	91	17	115	135	149	183	213
189	153	129	141	97	69	61	49	53	65	75	159	145	131	157	193
185	139	221	239	181	57	39	27	33	45	199	187	245	233	143	255
167	137	227	165	191	211	21	9	15	235	217	195	169	251	215	171
161	133	151	173	203	223	241	3	253	247	229	207	177	155	209	163
164	210	156	178	208	230	248	254	4	242	224	204	174	152	134	162
172	216	252	170	196	218	236	16	10	22	212	192	166	228	138	168
256	144	234	246	188	200	46	34	28	40	58	182	240	222	140	186
194	158	132	146	160	76	66	54	50	62	70	98	142	130	154	190
214	184	150	136	116	18	92	84	80	88	12	112	122	148	180	206
232	202	176	110	128	36	30	106	102	6	24	126	108	82	198	226
244	220	60	78	104	118	120	124	48	42	114	100	74	56	38	238
250	20	32	52	68	72	90	96	94	86	2	64	44	26	14	8

FIG. 5

Row - Column	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
1																
17		18	19	20	21	22	23	24	25	26	27	28	29	30	31	32
33		34	35	36	37	38	39	40	41	42	43	44	45	46	47	48
49		50	51	52	53	54	55	56	57	58	59	60	61	62	63	64
65		66	67	68	69	70	71	72	73	74	75	76	77	78	79	80
81		82	83	84	85	86	87	88	89	90	91	92	93	94	95	96
97		98	99	100	101	102	103	104	105	106	107	108	109	110	111	112
113		114	115	116	117	118	119	120	121	122	123	124	125	126	127	128
129		130	131	132	133	134	135	136	137	138	139	140	141	142	143	144
145		146	147	148	149	150	151	152	153	154	155	156	157	158	159	160
161		162	163	164	165	166	167	168	169	170	171	172	173	174	175	176
177		178	179	180	181	182	183	184	185	186	187	188	189	190	191	192
193		194	195	196	197	198	199	200	201	202	203	204	205	206	207	208
209		210	211	212	213	214	215	216	217	218	219	220	221	222	223	224
225		226	227	228	229	230	231	232	233	234	235	236	237	238	239	240
241		242	243	244	245	246	247	248	249	250	251	252	253	254	255	256

FIG. 6

best of 1000 random															
61	89	120	17	133	83	200	88	245	86	241	223	141	76	228	99
137	24	80	15	226	46	181	93	144	108	161	102	16	29	256	100
250	197	158	98	138	85	215	164	186	89	238	187	193	4	110	94
52	131	221	190	227	175	183	167	43	163	10	11	235	165	156	113
213	147	101	92	210	18	254	95	111	3	224	134	145	75	116	231
72	206	135	31	162	36	149	62	35	7	107	189	251	168	105	178
219	19	8	63	194	27	170	146	41	124	125	152	53	54	237	56
55	28	229	44	179	171	177	73	249	176	1	208	22	174	234	60
244	39	204	247	202	184	236	121	122	23	42	217	79	67	5	38
58	212	21	64	157	129	203	150	26	139	14	142	166	230	48	195
191	126	132	97	140	106	104	45	248	196	34	218	240	153	68	59
220	47	51	205	185	13	9	71	117	128	211	66	30	12	199	155
118	169	246	173	225	207	136	180	81	232	222	82	253	78	77	160
123	209	57	96	114	91	242	214	70	233	84	216	40	192	65	252
130	182	143	154	6	119	198	74	159	201	20	2	49	127	188	50
151	103	25	172	239	90	33	148	243	255	87	32	115	37	112	109

FIG. 11

Magic	2	3	253	252	6	7	249	248	10	11	245	244	14	15	241
256	239	238	20	21	235	234	24	25	231	230	28	29	227	226	32
33	223	222	36	37	219	218	40	41	215	214	44	45	211	210	48
208	50	51	205	204	54	55	201	200	58	59	197	196	62	63	193
192	66	67	189	188	70	71	185	184	74	75	181	180	78	79	177
81	175	174	84	85	171	170	88	89	167	166	92	93	163	162	96
97	159	158	100	101	155	154	104	105	151	150	108	109	147	146	112
144	114	115	141	140	118	119	137	136	122	123	133	132	126	127	129
128	130	131	125	124	134	135	121	120	138	139	117	116	142	143	113
145	111	110	148	149	107	106	152	153	103	102	156	157	99	98	160
161	95	94	164	165	91	90	168	169	87	86	172	173	83	82	176
80	178	179	77	76	182	183	73	72	186	187	69	68	190	191	65
64	194	195	61	60	198	199	57	56	202	203	53	52	206	207	49
209	47	46	212	213	43	42	216	217	39	38	220	221	35	34	224
225	31	30	228	229	27	26	232	233	23	22	236	237	19	18	240
16	242	243	13	12	246	247	9	8	250	251	5	4	254	255	1

FIG. 12

Modified Magic															
253	9	237	25	33	213	49	197	254	10	238	26	34	214	50	198
65	181	81	165	157	105	141	121	86	182	82	166	158	106	142	122
125	137	109	153	161	85	177	69	126	138	110	154	162	86	178	70
193	53	209	37	29	233	13	249	194	54	210	38	30	234	14	250
5	241	21	225	217	45	201	61	6	242	22	226	218	46	202	62
185	77	169	93	101	145	117	129	186	78	170	94	102	146	118	130
133	113	149	97	89	173	73	189	134	114	150	98	90	174	74	190
57	205	41	221	229	17	245	1	58	206	42	222	230	18	246	2
255	11	239	27	35	215	51	199	256	12	240	28	36	216	52	200
67	183	83	167	159	107	143	123	68	184	84	168	160	108	144	124
127	139	111	155	163	87	179	71	128	140	112	156	164	88	180	72
195	55	211	39	31	235	15	251	196	56	212	40	32	236	16	252
7	243	23	227	219	47	203	63	8	244	24	228	220	48	204	64
187	79	171	95	103	147	119	131	188	80	172	96	104	148	120	132
135	115	151	99	91	175	75	191	136	116	152	100	92	176	76	192
59	207	43	223	231	19	247	3	60	208	44	224	232	20	248	4

FIG. 13

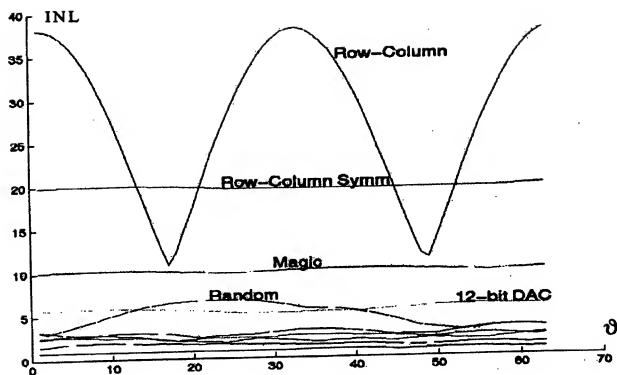


FIG. 14

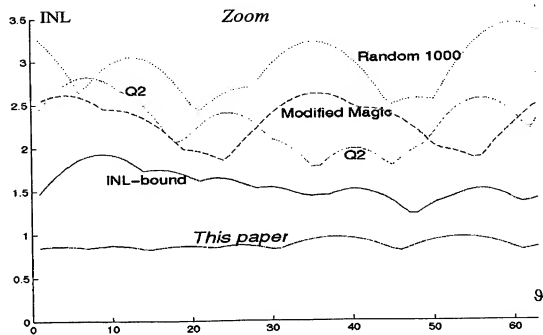


FIG. 15

16 x 16 matrix comparison result ($g_f = g_q = 0.5$)		
	Algorithm/Sequence	Maximum absolute INL
Row-Col	Row-Column basic	38.1
	Row-Column symm. Seq.	20
	Row-Column hier symm seq. [2]	10.2
	12-bit C05 DAC	5.9
Hierarchic.	Q2 random walk [1]	2.8
	Hier. switch, INL-bounded [2]	1.93
Improvements	Random (1 trial)	6.8
	Random (best of 1k trials)	3.4
	Magic	10.2
	Modified Magic	2.6
	<i>This work</i>	0.96

TAB. 2

Maximum absolute INL error			
$g_f =$	0.3	0.5	0.7
$g_q =$	0.7	0.5	0.3
Q ² rand walk	2.26	2.8	3.38
INL-bounded	1.56	1.93	2.4
<i>This work</i>	0.95	0.96	1.04

TAB. 3

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